OIL & FUEL

COMPOTEC®

COMPOTEC® OIL is a multi-layer thermoplastic hose manufactured from Polypropylene, Polyethylene and Polyester films and Polypropylene fabrics, with a weather-proof and abrasion resistant outer cover made of Polyvinyl coated Polyester fabric. Outer cover is also available in **ELASTOTHANE®**, a special PU coated fabric; its UV, Ozone, Sunlight and weathering resistance, offers superior temperature and abrasion characteristics.

All the different layers are wrapped together and tensioned between internal and external wire spirals. This enables our product to meet the requirement of the Petrol -chemical industry and those of the Oil & Gas industry.

COMPOTEC® OlL assemblies are fitted with an extensive range of couplings readily available, externally swaged with crimping ferrules.

COMPOTEC® OIL assemblies are tested at 1 1/2 times rated working pressures for safety and reliability, in accordance with EN ISO 1402.

The securing ferrule, at one end of the hose, is permanently marked by engraving, with manufacturer's name, nominal bore, the hose assembly serial number and the test date. The marking of hose assemblies is made in compliance with PED Directive (97/23/ CE). Full test certification can be supplied on request.

COMPOTEC® OIL hoses can be supplied in the **FIRETEC** version with ADR self-estinguish CL1 cover and additional fireproof layers.

Burst pressure indicated, is at ambient temperature when tested in accordance with FN ISO 1402

Electrical continuity is achieved by the two wires bonded to the end fittings, this helps dissipate accumulated charge and to avoid static flash. Upon request it's possibile to manufacture **COMPOTEC**® hoses in accordance to the Directive 94/9/ EC "ATEX", with a special outer antistatic black cover, ground connection cable, for explosive environment.

COMPOTEC® OIL 800 HD and **OIL SD** hoses are specially engineered for the transfer of hydrocarbons, including oil, petrol, diesel, lubricating oils, MTBE, paraffin and 100% aromatics, in all kinds of transfer. The range includes:

OIL 800 HD - HEAVY DUTY

Applications: Heavy Duty construction for the transfer of a wide variety of hydrocarbon conveyant under suction or pressure. Used for black oils and heavier lubricating products, Ship to Shore and Ship to Ship, Dockside and in general for the most ardous Industrial and Marine applications. Commonly used for all hose loading arms in Bottom Loading operations, thanks to the special reinforcement for minimal elongation. Fully suitable for 100% aromatics & MTBE transfer.

Construction: High strength polypropylene and polyester films and fabrics, high density polyethylene films reinforcement, includes in the construction an High Density UHMW PLT seamless tubular extruded film, to avoid any possible leak and guarantee a gas-tight construction, Polyvinyl coated polyester fabric cover, (or ELASTOTHANE® upon request) weather and ozone resistant. Available in 40 mt coils from 3/4" to 8" and 25 mt length up to 12"

COMPOTEC® OIL 800 HD hose assemblies are certified by D N V as complying the requirements of CE Directive 97/23 "PED" and are manufactured in accordance with the requirements of Paragraphs 2:12 and 5:7 of the IMO Chemical Carrier Code.

COMPOTEC® OIL 800 HD hoses are Type approved by Lloyd's with Certificate n°

OIL SD - STANDARD DUTY

Applications: General purpose Standard Duty hose suitable for the safe transfer of a wide variety of hydrocarbons, including fuel oils, petrol, diesel, lubricating oils, kerosene, MTBE, and 100% aromatics under suction or pressure. Commonly used for road and rail tanker loading and discharging, storage tank and in-plant use. Suitable as flexible hose for Top Loading arms.

Available in 40 mt coils from 1 1/2" up to 8".

Construction: High strength polypropylene films and fabrics, high density polyethylene film reinforcements, Polivinyl coated polyester fabric cover, weather and ozone resistant.

VAPOROIL - LIGHT DUTY

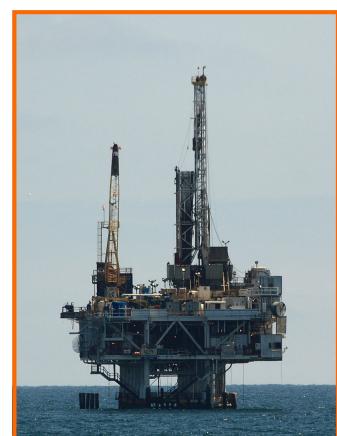
Applications: General purpose Light Duty hose is ideal for use in petroleum and petrochemical vapor recovery systems in ship to shore, ship to ship, bottom loading and tank truck operations. Complies with USCG Marine Vapour control system 33CFR Part 154.810.

All **COMPOTEC**® hoses are 100% Antistatic - Electrically continuous, meets the EN, CE, AS, U.S. Coast Guard requirements, NAHAD Guidelines, are Lloyds and DNV approved and ATEX certificate can be released on request.



CIPOTEC® OII. 800 - EN1376 5:2010





HEAVY DUTY HYDROCARBON SUCTION & DISCHARGE HOSE EN 13765:2015 TYPE 3

Size		Working Pressure Bar / PSI		Bend Radius EN ISO 1746	Weight	Length	E 1888			1	7
mm	Inch	SF 4:1	SF 5:1	mm	Kg. / mt	Mt.					1
20	3/4"	20 / 300	16 / 230	75	0,73	40					67/6
25	1"	20 / 300	16 / 230	100	0,90	40				1 B	
32	1 1/4"	20 / 300	16 / 230	125	1,27	40			· Annual Control		
40	1 1/2"	20 / 300	16 / 230	140	1,49	40		A 130 1		IL 80	M
50	2"	20 / 300	16 / 230	180	2,18	40			May V	IL OU	U
65	2 1/2"	20 / 300	16 / 230	220	3,09	40			To be a		
75/80	3"	20 / 300	16 / 230	280	3,66	40	Hay		1000		
100	4"	20 / 300	16 / 230	400	5,28	40	Code	OIL 800HD ZZ	OIL 800HD ZX	OIL 800HD XZ	OIL
125	5"	20 / 300	16 / 230	485	7,25	40	Applications		Heavy Duty Fue	el/Oil liquid transf	er
150	6"	20 / 300	16 / 230	575	11,90	40	Colour		Blue	/ Black	
200	8"	20 / 300	16 / 230	800	15,65	40	Temperature		-40	+100°C	
250	10"	20 / 300	16 / 230	1000	22,53	25	Inner wire	Galv.Steel	Galv.Steel	St.Steel	;
300	12"	20 / 300	16 / 230	1200	31,78	25	Outer wire	Galv.Steel	St.Steel	Galv.Steel	;
1	1	11/									1

STANDARD DUTY HYDROCARBON SUCTION & DISCHARGE HOSE EN 13765:2015 TYPE 2

Si	ze		/ PSI	Bend Radius EN ISO 1746	Weig	ht Kg/n	nt	Maximum Length						en i
mm	Inch	SF 4:1	SF 5:1	mm	ZZ/XX	ΑZ	AA	Mt.					OIL	. JU
40	1 1/2"	14 / 200	10 / 150	100	1,23	0,98	0,67	40					CT 48 1	1
50	2"	14 / 200	10 / 150	150	1,66	1,35	0,97	40					世 一	
65	2 1/2"	14 / 200	10 / 150	200	2,10	1,71	1,25	40	Code	OIL SD ZZ	OIL SD ZX	OIL SD XX	OIL SD AZ	OIL SD AA
75/80	3"	14 / 200	10 / 150	250	2,53	2,05	1,53	40	Applications		Standard	Duty Fuel/Oil li	iquid transfer	
100	4"	14 / 200	10 / 150	300	4,10	3,29	2,38	40	Colour		Blue		Ora	ange
125	5"	14 / 200	10 / 150	400	4,80	3,90	2,85	40	Temperature			-30 +80°C		
150	6"	14 / 200	10 / 150	500	9,85	7,50	5,58	40	Inner wire	Galv.Steel	Galv.Steel	St.Steel	Aluminium	Aluminium
200	8"	14 / 200	10 / 150	740	13,31	9,71	6,94	40	Outer wire	Galv.Steel	St.Steel	St.Steel	Galv.Steel	Aluminium
14		District Control		and the same		47.0	100/60	State of the last	Variable State of the State of				THE RESERVE AND ADDRESS OF THE PARTY OF THE	

LIGHT DUTY HYDROCARBON VAPOUR SUCTION & DISCHARGE HOSE EN 13765:2015 TYPE 1

s	ize	Maxin	num W.P.	Vacuum rating	Bend Radius EN ISO 1746	Wei	ght Kg/m	it	Maximum Length	
mm	Inch	Bar	P.S.I.	Bar	mm	ZZ/XX	ΑZ	AA	Mt.	
40	1 1/2"	5	70	0,7	100	1,20	0,95	0,64	40	
50	2"	5	70	0,7	150	1,56	1,26	0,89	40	k
65	2 1/2"	5	70	0,7	200	2,07	1,68	1,12	40	
75/80	3"	5	70	0,7	250	2,40	1,96	1,44	40	
100	4"	5	70	0,7	300	3,10	2,52	1,79	40	2000
125	5"	5	70	0,7	400	4,80	3,90	2,85	40	Å
150	6"	5	70	0,7	500	8,33	6,53	4,09	40	ı
200	8"	5	70	0,7	740	10,95	8,39	5,61	40	
250	10"	5	70	0,7	1000	17,40	13,55	8,68	25	
300	12"	5	70	0,7	1200	24,08	18,48	12,49	25	
Terrorian In the	THE REAL PROPERTY.		\$10\$.1805.5	THE PERSON NAMED IN	F THE STREET STREET, S			THE REAL PROPERTY.		400



L 800HD XX

Code	VAPOROIL ZZ	VAPOROIL AZ	VAPOROIL AA
Applications	Li	ght Duty Fuel/Oil Vapo	ours
Colour		Yellow	
Temperature		-30 +80°C	
Inner wire	Galv.Steel	Aluminium	Aluminium
Outer wire	Galy Steel	Galy Steel	Aluminium

DNV Det Norske Veritas Cert. n. CERT-04193-99-AQ IND-SINCERT EN 13765:2015, approved from CEN

Directive 2014/68/EU "PED" with operating Procedures certified from DNV - CE PED 117361-2012-CE-ITA-ACCREDIA Directive 24/9/CE "ATEX" hose for explosive atmospheres, Cert. held by DNV Rec. nr. CE ATE 08.0117.06/2617 - (AS 2430.1-1987)
AS 2683-2000 (Hose & hose assemblies for distribution of petroleum and petroleum products)
AS 2117-1991 (Hose & hose assemblies for petroleum and petroleum products - Marine suction and discharge)
NAHAD Guidelines (NAHAD 600/2005)

Test procedures:

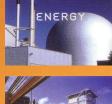
EN ISO 1402 - EN 8031 AS1180.5-1999 (method 5) AS 1180.13B (Electrical resistance) AS1180.13C (Electrical continuity)

Lloyd's Register Type Approved - Cert. N° 13/00002 DNV - Det Norske Veritas - Type Approval Cert. N° P-12369 RINA - Registro Italiano Navale - Cert. N° MAC/81398/1/TO/99 Russian Maritime Register of Shipping IBC Code Chapter 5 - Ship's Cargo hoses IMO Chemical Carrier Code - Paragraphs 2:12 and 5:7

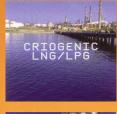
Welding Process

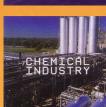
in according to EN 15608:2005 - EN 439:1996 - EN 15614-1:2005 - EN 9606-1:2013 EN 6848:2005 - EN 12072:2001 certified by DNV - Det Norske Veritas in according to ASME IX certified by RINA





OFFSHORE

















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